

Receiving Report

Date: 12/7/26
 Supplier: THY 586h

Batch No: M12251
 Dart P/O: 17463

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection: 14 12/07/27 N/A ☒
 Work Order: 9-85 N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|------------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| M304B0.5W X 0050 | | 24 | 0 | 0 | 24 | |
| M24B 0625 X 340 | | 12 | 0 | 0 | 12 | |
| M6061T65032 | | 96 | 0 | 0 | 96 | |
| M7075T332500X3 | | 256 | 0 | 0 | 6 | |

Initials of receiver (if shipment OK) Level 12 le

Production/Admin: 12/1/26
 Date
 Received/Costing
 Initial

Location _____

Purchase Order Receipt Listing

Thursday, July 26, 2012 8:56:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17463 Receipt Dates from 7/26/2012 to 7/26/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

| Purchase Order ID/ Curr Type | Line Nbr/ Insp | Project ID | Reference/ Description/ Cert Std | PO U/M/ Stock U/M | Required Date Required Qty | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MRB Qty/ MRB Reject Qty | Book Amt |
|-----------------------------------------------------------------|-------------------|------------|----------------------------------------|----------------------|-------------------------------|------------------------|----------------------|------------------------------|--------------------------------------------|----------------------------|------------|
| Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd | | | | | | | | | | | |
| PO17463 | 3 | | M303B1.000X1.000 f | | 7/25/2012 7/26/2012 | | 12.7000 | \$13.49 | 0.0000 | 0 | \$171.36 |
| CAD | No | | 303 BAR 1" X 1" f | | 12.0000 DESJ02 | | | \$171.36 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 6 | | M304S11GA sf | | 7/23/2012 7/26/2012 | | 280.0000 | \$8.85 | 0.0000 | 0 | \$2,478.17 |
| | No | | 304/316 0.125 Sheet sf | | 280.0000 DESJ02 | | | \$2,478.17 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 7 | | M6061T6B0.500X01. f | | 7/23/2012 7/26/2012 | | 24.0000 | \$1.55 | 0.0000 | 0 | \$37.09 |
| | No | | 250 | | | | | | | | |
| | | | 6061-T6 Bar .500 x f | | 24.0000 DESJ02 | | | \$37.09 | 0.0000 | 0 | |
| | | | 1.25 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 8 | | M6061T6B0.500X06. f | | 7/23/2012 7/26/2012 | | 24.0000 | \$7.03 | 0.0000 | 0 | \$168.78 |
| | No | | 000 | | | | | | | | |
| | | | 6061-T6 Bar .500 x f | | 24.0000 DESJ02 | | | \$168.78 | 0.0000 | 0 | |
| | | | 6.00 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 9 | | M6061T6B0.750X01. f | | 7/23/2012 7/26/2012 | | 24.0000 | \$2.62 | 0.0000 | 0 | \$62.80 |
| | No | | 500 | | | | | | | | |
| | | | 6061-T6 Bar .750 X f | | 24.0000 DESJ02 | | | \$62.80 | 0.0000 | 0 | |
| | | | 1.50 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 10 | | M6061T6B1.000X04. f | | 7/23/2012 7/26/2012 | | 24.0000 | \$9.24 | 0.0000 | 0 | \$221.77 |
| | No | | 000 | | | | | | | | |
| | | | 6061-T6 Bar 1.00 x f | | 24.0000 DESJ02 | | | \$221.77 | 0.0000 | 0 | |
| | | | 4.00 | | | | | | | | |
| | | | 122521 | | | | | | | | |
| | 11 | | M6061T6B1.250X01. f | | 7/23/2012 7/26/2012 | | 12.0000 | \$3.60 | 0.0000 | 0 | \$43.18 |
| | No | | 250 | | | | | | | | |
| | | | 6061-T6 Bar 1.25 x f | | 12.0000 DESJ02 | | | \$43.18 | 0.0000 | 0 | |
| | | | 1.25 | | | | | | | | |
| | | | 122521 | | | | | | | | |

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Unit Std | PO U/M / Stock U/M | Required Date Required Qty | Recy Date/ Recy Emp | Recy Qty (PO U/M) | Cost Per Unit/ Recy Value | Inspected Qty/ Rejected Qty (PO U/M) | VRB Qty/ VRB Reject Qty | Book Amt |
|---------------------------------------------------------------|-----------------------|------------|----------------------------------------|-----------------------|-------------------------------|------------------------|----------------------|------------------------------|--------------------------------------------|-------------------------------|------------|
| Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd | | | | | | | | | | | |
| PO17463 | 12 | | M6061T6B1.500X02. f 000 | | 7/23/2012 | 7/26/2012 | 12.0000 | \$6.87 | 0.0000 | 0 | \$82.43 |
| CAD | No | | 6061-T6 Bar 1.50 x 2.00 | f | 12.0000 | DESJ02 | | \$82.43 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 13 | | M6061T6B2.000X02. f 250 | f | 7/23/2012 | 7/26/2012 | 12.0000 | \$11.61 | 0.0000 | 0 | \$139.34 |
| | No | | 6061-T6 Bar 2.00 x 2.25 | f | 12.0000 | DESJ02 | | \$139.34 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 14 | | M6061T6R1.000 | f | 7/23/2012 | 7/26/2012 | 24.0000 | \$1.80 | 0.0000 | 0 | \$43.18 |
| | No | | ROUND BAR 1.00" | f | 24.0000 | DESJ02 | | \$43.18 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 15 | | M6061T6R3.500 | f | 7/23/2012 | 7/26/2012 | 12.0000 | \$23.06 | 0.0000 | 0 | \$276.73 |
| | No | | 6061 RD bar 3.50 | f | 12.0000 | DESJ02 | | \$276.73 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 17 | | M6061T6S.080 | sf | 7/23/2012 | 7/26/2012 | 96.0000 | \$3.05 | 0.0000 | 0 | \$292.43 |
| | No | | 6061-T6 .080 Sheet | sf | 96.0000 | DESJ02 | | \$292.43 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| | 18 | | M6061T6S.125 | sf | 7/23/2012 | 7/26/2012 | 64.0000 | \$4.75 | 0.0000 | 0 | \$304.20 |
| | No | | 6061-T6 .125 Sheet | sf | 64.0000 | DESJ02 | | \$304.20 | 0.0000 | 0 | |
| | | | 122521 | | | | | | | | |
| Total Received Quantity: | | | | | | | | | | | 620.7000 |
| Total Qty to Inspect (PO U/M): | | | | | | | | | | | 0.0000 |
| Total Reject Quantity: | | | | | | | | | | | 0.0000 |
| Total Receipt Value: | | | | | | | | | | | \$4,321.47 |
| Total Balance Due Quantity: | | | | | | | | | | | 0.0000 |

B I L L O F L A D I N G

No: PEC 777693

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 9057389033

Ship Date 23Jul12 at 10:57 From PFW

Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-472083- 1 Your PO # 17463

STAINLESS STEEL SQ BAR 303 STAINLESS

1.00" X 151.0000"

Heat Number

245298

Tag No

88401

Quantity

12 ' 7.0000 "

PCS

1

MTR

Wt LBS

43

2) Our Order PEC-472083- 2 Your PO # 17463

STAINLESS STEEL SHEET 304-2B

.1200 Nom X 48.0000" X 120.0000"

Heat Number

SF29688

Tag No

88728

Quantity

280.00 SFT

PCS

7

MTR

Wt LBS

1347

3) Our Order PEC-472083- 3 Your PO # 17463

ALUMINUM FLAT BAR 6061-T6511

.50" x 1.250" X 144.0000"

Heat Number

Z00248009

Tag No

88402

Quantity

24 FT

PCS

2

MTR

Wt LBS

17

4) Our Order PEC-472083- 4 Your PO # 17463

ALUMINUM FLAT BAR 6061-T6511

.50" X 6.00" X 144.0000"

Heat Number

201210006

Tag No

88403

Quantity

24 FT

PCS

2

MTR

Wt LBS

84

5) Our Order PEC-472083- 5 Your PO # 17463

ALUMINUM FLAT BAR 6061-T6511

.750" X 1.50" X 144.0000"

Heat Number

HK079 712

Tag No

88404

Quantity

24 FT

PCS

2

MTR

Wt LBS

32

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUL 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 777693

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (- 1)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-472083- 6 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number
201210303

Tag No
88405

Quantity PCS MTR Wt LBS
24 FT 2 114

7) Our Order PEC-472083- 7 Your PO # 17463
ALUMINUM SQUARE BAR 6061-T6511

1.250" X 144.0000"

Heat Number
Z00240017

Tag No
88406

Quantity PCS MTR Wt LBS
12 FT 1 23

8) Our Order PEC-472083- 8 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511

1.50" x 2.00" X 144.0000"

Heat Number
201209117

Tag No
88407

Quantity PCS MTR Wt LBS
12 FT 1 43

9) Our Order PEC-472083- 9 Your PO # 17463
Part # OFFERING***** Rel #

ALUMINUM FLAT BAR 6061-T6511
2.00" x 2.50" X 144.0000"

Heat Number
C7331164

Tag No
88408

Quantity PCS MTR Wt LBS
12 FT 1 71

10) Our Order PEC-472083- 10 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511

1.00" DIA X 144.0000"

Heat Number
Z00216020

Tag No
88409

Quantity PCS MTR Wt LBS
24 FT 2 23

11) Our Order PEC-472083- 11 Your PO # 17463
ALUMINUM ROUND BAR 6061-T6511

3.50" DIA X 144.0000"

12/2/12 MTR

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUL. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 777693

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 23Jul12 at 10:57 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

| Heat Number | Tag No | Quantity | PCS | Wt LBS |
|-------------|--------|----------|-----|--------|
| 21112151 | 88410 | 12 FT | 1 | 140 |

12) Our Order PEC-472083- 12 Your PO # 17463

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

| Heat Number | Tag No |
|-------------|--------|
| 25872/01/00 | 88035 |

| Quantity | PCS | Wt LBS |
|-----------|-----|--------|
| 96.00 SFT | 2 | 105 |

MTR

13) Our Order PEC-472083- 13 Your PO # 17463

ALUMINUM SHEET 6061 T6

.1250 Nom X 48.0000" X 96.0000"

| Heat Number | Tag No |
|-------------|--------|
| 30286/01/00 | 88036 |

| Quantity | PCS | Wt LBS |
|-----------|-----|--------|
| 64.00 SFT | -2 | 109 |

MTR

14) Our Order PEC-472083- 14 Your PO # 17463

Part # PLATE ASTM B 209 QQ-A-250/12 Rel #

ALUMINUM PLATE 7075T7351

2.50" THICK X 3.2500" X 72.0000"

*** BACK ORDER ***

| TOTAL: | Tags | PCS | LBS |
|--------|------|-----|------|
| | 13 | 26 | 2151 |

Heat Number
 201209117
 201210006
 201210303
 21112151
 245298
 25872/01/00
 30286/01/00
 HK079 712
 SF29688
 Z00216020

*** Chemical Analysis ***

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUL. 2012

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

Z00240017
Z00248009

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 2477 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

25 JUN. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SQ BAR 303 STAINLESS
1.00" X 151.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-001

23Jul12

Signed by:

Pg 1/1

Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / Beteiligte/Partners/Client
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
CON-MILTON, ONT L5T 5Z1-CAN

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine producer

Avviso di Spedizione: D-VI08000486
Lieferungs/Packing list/B.L.

Ordine nr: 706001820 STOCK
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzichte tungart/Meiting process/Mode d'elaboration

**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1**

Certificato nr: MEST576706/2008/
Prüfung/Test/Exam

Conferma ordine nr: EI07004722
Werk/Cut Order/Refus.

Marchio di Fabbrica:
Zeichen des L. elements/ins
Trade mark
Sigle de l'usine prod.rice



Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspection's stamp/Prinçon de l'assesseur



Oggetto Prove: - Annealed Cold Drawn
Prüfgegenstand/Item inspected/Prüfgegen

Specifiche:
Anforderungen / Requirements / Exigences

VSI 0 303 A,CF
ASME SA320 2004 B8F 0
ASTM A370 2007A
QQ-S-764 B/2 303 A
(D) SEC.II PT.A 2004 EDITION ADD.2006
(1) Chemical analysis only.

AMS 5640 U S30300 A
ASTM A314 97 S30300
ASTM A582 2005 S30300 A

AMS 5640 U TYPE1 A
ASTM A320 2007A B8F (1)
MIL-S-882 B/1 303

0Chemical analysis only.

Qualità: T-303

Werkstoff/Grade/Qualité

Marca: VPAU188Z VALPLUS
Markenbezeichnung/Brand/Qualité

Punzonatura: T-303

Kenzeichnung/Marking/Markage

| Pos. nr. Pos. nr. Item nr. Nr. de poste | Oggetto Gegenstand Product description Description de produit | Dimensioni - In Abmessungen Dimension Dimension | Tolleranza Tol. errata. Allowance Tolerance | Lunghezza - Ft Länge Length Longueur | Colata Schmelze Heat Coulée | Pezzi Stückzahl Pieces Pièces | Peso - LB Gewicht Weight Poids | Lotto nr. Losnr. Lot nr. |
|--------------------------------------------------|------------------------------------------------------------------------|----------------------------------------------------------|------------------------------------------------------|-----------------------------------------------|--------------------------------------|----------------------------------------|-----------------------------------------|--------------------------------|
| 0060 | Square | 1,0000 x 1,0000 | 484-06B | 13 / 13 | 245298 | | 1.790 | 706701180 |

Sono state soddisfatte tutte le condizioni richieste
Die gezeigten Anforderungen sind erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Verwechslungsgefahr: spezialanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimélange fait: s.a.

Controllo visivo e dimensionale: soddisf. le esigenze:
Blickprüfung und Ausmessung ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensions: satisfaisant

| TEST | Provetta/Probe Specimen/Essaye Longueur/Length Wärte/Heat/Thicknes Larg. diam. spale mm | °F | Posiz. Saggio Position Endreichte | Snervamento Zugversuche Yield Stress 1 min. yield Rp 0,2% k.s.i. | Snervamento Zugversuche Yield Stress Lasts elastic Rp 0,2% k.s.i. | Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm k.s.i. | Allungamento Bruchdehnung Elongation Allongement E 4d % | Strizione Bruchdehnung Reduction of area Striction % | Resistenza Kerbschlagtest Impact Value Resistance | Durezza Härte Hardness Dureté HB |
|--------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|----|--------------------------------------------|---------------------------------------------------------------------------------|----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------|------------------------------------------------------------------|------------------------------------------------------------|----------------------------------------------|
| Valori richiesti 1 Anforderungen/Required values Valeurs demandées | min max | | | - | - | - | - | - | - | 140 255 |
| A | 12,5 | 68 | L | 80 | | 102 | 37 | | 50 | 242 |

Grain size for ASTM E112

6

1) L=longitudinale/länge, Q=transversale/quers, T=transversale/querential

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

| Colata / Heat Schmelze/Coulée | min - max 0,150 | 1,00 | 1,50 2,00 | 7,00 19,00 | 0,00 | 1,00 | 8,00 10,00 | - | - | 0,100 0,25 | - | 0,40 | - | - | - | - |
|----------------------------------|--------------------|------|--------------|---------------|------|------|---------------|------|-------|---------------|------|------|---|---|---|---|
| C % | Si % | Mn % | Cr % | Mo % | Cu % | Ni % | Co % | P % | S % | Zr % | | | | | | |
| 245298 | 0,053 | 0,47 | 1,79 | 17,24 | 0,38 | 0,71 | 8,13 | 0,10 | 0,029 | 0,28 | 0,01 | | | | | |

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1 s.4.3 by TÜV and LLOYD'S

DAS
14
9-89
12/07/27

| | | |
|--------------------------------------------|--------------------------------------------------------------------------------------------------------------|-----------------|
| Vicenza, 14/01/08 VCO008 (Mod. MCER) | Il collaudatore di stabilimento / der Werksachverständige / Works inspector / L'agent d'usine M. Rizzotto | Pagina - 1 di 1 |
|--------------------------------------------|--------------------------------------------------------------------------------------------------------------|-----------------|

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.50" x 1.250" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-003

23Jul12

Signed by: _____

Pg 1/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

| | | | | | |
|------------------------------------------------------------------------------------------------|-------------------------|-------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------|----------------------|
| CUSTOMER PO NUMBER: PEC-236648-4 | | CUSTOMER PART NUMBER: ALREC00139 | | PRODUCT DESCRIPTION: 0.500 X 1.250 SQ COR RECT BAR | |
| KAISER ORDER NUMBER: 612835 | LINE ITEM: 004 | SHIP DATE: 02/03/2012 | KAISER LOT NUMBER: Z00248009 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 494.000 LB | QUANTITY: 56.000 PCS | B/L NUMBER: 602545 | DIAM/DIAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00248009 | 0C01 | 1 | 45.9 | 43.1 | 15.5 | RE 91 | N/A | N/A |
| Z00248009 | 0C01 | 2 | 47.0 | 44.1 | 16.2 | RE 92 | N/A | N/A |
| Z00248009 | 0C01 | 3 | 46.5 | 43.6 | 17.1 | RE 94 | N/A | N/A |
| Z00248009 | 0C01 | 4 | 47.1 | 44.5 | 17.1 | RE 91 | N/A | N/A |
| Z00248009 | 0C01 | 5 | 46.5 | 43.8 | 16.5 | RE 88 | N/A | N/A |
| Z00248009 | 0001 | 6 | 46.0 | 43.0 | 17.9 | RE 94 | N/A | N/A |
| Z00248009 | 0001 | 7 | 45.6 | 42.3 | 15.9 | RE 93 | N/A | N/A |
| Z00248009 | 0001 | 8 | 46.2 | 43.3 | 16.1 | RE 91 | N/A | N/A |
| Z00248009 | 0001 | 9 | 46.5 | 43.7 | 17.9 | RE 93 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 101C84 | .73 | .37 | .29 | .08 | .94 | .10 | .08 | .03 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

DAV
14
2-89 12/07/27

Plant Serial: 00028007
Kaiser Order Number: 612835
Line Item: 004

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.50" x 1.250" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-003

23Jul12

Signed by: _____

Pg 2/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Plant Serial: 00028007

Kaiser Order Number: 612835

Line Item: 004

Page 2 of 2

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM EXTRUDED BAR 6061-T6511
1.00" x 4.00" x 144.0000"
PART NO.

PO/Ref 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-777693-006
23Jul12
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| OUR ORDER NUMBER | ITEM |
|------------------|------|
| 152409 | 3 |

| | | | | |
|-------------------------------|-----------------|--------------|----------------------|--------------------------------|
| BILL TO | MANIFEST NUMBER | DIE NUMBER | DATE OF SHIPMENT | CERTIFICATION |
| ThyssenKrupp Materials NA | 1622248 | RB0128 | 6/19/2012 | ASTM-B221-12 StencilContinuous |
| SHIP TO | CUSTOMER PO | ALLOY/TEMPER | SALES/PERSON | SPECIFICATION |
| ThyssenKrupp Materials NA PEC | PEC-239753 | 6061-T6511 | David Schroeder | AMS-QQA-200/8-07 |
| Quantity Certified | 1,482 lbs | 26pcs | CUSTOMER PART NUMBER | DESCRIPTION |
| | | | RB0128 | SCRB 1.000x4.000 |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCA

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

| Tests | Lot No. | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-------|-----------|-----------|---------------------------------|----------------------|--------------------|
| 1 | 201210303 | 06/12/12 | 50.2 | 46.9 | 14.9 |

DAS
14
8-03
12/07/27

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others |
|-------------|-------|------|------|------|------|------|------|------|------|-------|------------|
| 0512135 | 6061 | 0.73 | 0.38 | 0.31 | 0.09 | 0.84 | 0.09 | 0.07 | 0.02 | 97.47 | Each Total |
| | | | | | | | | | | 0.05 | 0.15 |

Melt Source:
United States of America

Print Date: 6/19/2012

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 8/23/11-LMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511
1.50" x 2.00" x 144.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-777693-008
23Jul12
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| ORDER NUMBER | ITEM |
|--------------|------|
| 152110 | 12 |

| | | | |
|-------------------------------|----------------------|------------------|--------------------------------|
| BILL TO | MANIFEST NUMBER | DATE OF SHIPMENT | CERTIFICATION |
| ThyssenKrupp Materials NA | 161536 | 6/8/2012 | ASTM-B221-12 StencilContinuous |
| SHIP TO | CUSTOMER PO | ALLOY / TEMPER | SPECIFICATION |
| ThyssenKrupp Materials NA PEC | PEC-239616 | 6061-T6511 | AMS-QQA 200/8-07 |
| Quantity Certified | CUSTOMER PART NUMBER | DESCRIPTION | |
| 1,369 lbs | RB0138 | SCRB 1.500x2.000 | |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

| Tests | Lot No. | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-------|-----------|-----------|---------------------------------|----------------------|--------------------|
| 91 | 201209117 | 05/25/12 | 51.5 | 49.2 | 14.9 |
| 92 | 201209117 | 05/25/12 | 49.9 | 46.8 | 15.1 |
| 93 | 201209117 | 05/25/12 | 49.2 | 46.4 | 15.6 |
| 94 | 201209117 | 05/25/12 | 49.1 | 46.0 | 16.8 |
| 95 | 201209117 | 05/25/12 | 49.3 | 46.7 | 15.2 |
| 96 | 201209117 | 05/25/12 | 49.3 | 45.9 | 15.3 |

DAS
(14)
8-89
12/02/27

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others | |
|-------------|-------|------|------|------|------|------|------|------|------|-------|--------|-------|
| | | | | | | | | | | | Each | Total |
| 031424 | 6061 | 0.77 | 0.38 | 0.35 | 0.11 | 0.91 | 0.09 | 0.06 | 0.02 | 97.31 | 0.05 | 0.15 |
| 032224 | 6061 | 0.72 | 0.38 | 0.30 | 0.09 | 0.86 | 0.09 | 0.06 | 0.02 | 97.48 | 0.05 | 0.15 |
| 032725 | 6061 | 0.74 | 0.36 | 0.32 | 0.10 | 0.84 | 0.09 | 0.08 | 0.02 | 97.45 | 0.05 | 0.15 |

Melt Source:
United States of America

Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 6/8/2012

Rev. 8/29/11 - LMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

1.00" DIA X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-010

23Jul12

Pg 1/2

Signed by: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

| | | | | | |
|------------------------------------------------------------------------------------------------|--------------------------|-----------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------|----------------------|
| CUSTOMER PO NUMBER: PEC-239097-5 | | CUSTOMER PART NUMBER: 015246-2 | | PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD 1.000+/- .004 | |
| KAISER ORDER NUMBER: 620138 | LINE ITEM: 005 | SHIP DATE: 05/11/2012 | KAISER LOT NUMBER: Z00216020 | ALLOY: 6061 | TEMPER: T6511B |
| WEIGHT SHIPPED: 2922.000 LB | QUANTITY: 264.000 PCS | B/L NUMBER: 603400 | DIAM/DAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z0021602C | 0C01 | 1 | 51.2 | 49.0 | 16.9 | RE 94 | N/A | N/A |
| Z0021602C | 0C01 | 2 | 50.9 | 48.6 | 16.3 | RE 93 | N/A | N/A |
| Z0021602C | 0C01 | 3 | 50.7 | 48.6 | 16.9 | RE 93 | N/A | N/A |
| Z0021602C | 0C01 | 4 | 50.1 | 47.4 | 15.8 | RE 93 | N/A | N/A |
| Z0021602C | 0C01 | 5 | 51.1 | 48.9 | 16.6 | RE 94 | N/A | N/A |
| Z0021602C | 0C01 | 6 | 51.6 | 49.3 | 16.4 | RE 94 | N/A | N/A |
| Z0021602C | 0C01 | 7 | 51.2 | 48.9 | 17.3 | RE 95 | N/A | N/A |
| Z0021602C | 0002 | 1 | 49.7 | 47.2 | 17.4 | RE 94 | N/A | N/A |
| Z0021602C | 0002 | 2 | 49.6 | 47.0 | 16.6 | RE 95 | N/A | N/A |
| Z0021602C | 0002 | 3 | 50.1 | 47.9 | 15.7 | RE 94 | N/A | N/A |
| Z0021602C | 0002 | 4 | 50.3 | 47.9 | 16.9 | RE 94 | N/A | N/A |
| Z0021602C | 0002 | 5 | 49.5 | 47.9 | 16.9 | RE 93 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.30 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 101538 | .72 | .32 | .28 | .09 | .95 | .09 | .05 | .03 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

PER ASTM-B221-08, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 UNS# A96061
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

DAS
14
9-89 12/07/27

Plant Serial: 00043535
Kaiser Order Number: 620138
Line Item: 005

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

1.00" DIA X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-010

23Jul12

Signed by: _____

Pg 2/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048



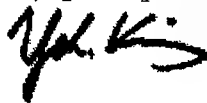
CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager



Plant Serial: 00043535
Kaiser Order Number: 620138
Line Item: 005

DART AEROSPACE

PO/Rel 17463

BL PEC-777693-013

23Jul12

ALUMINUM SHEET 6061 T6
1250 Nom X 48.0000" X 96.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

Pg 1/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85283529 06 / 9

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 04 11

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

| | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON Endkunde, Bestell-Nr. / Your cust., ord. no.: | Bestell Nr. / order no.: PEC-237401 Datum / date: 2012 03 05 Auftragsbest. Nr. / order confirm. no.: 638423 Datum / date: 2012 03 06 Lieferschein Nr. / delivery note: 85283529 Datum / date: 2012 04 30 Akkreditiv Nr. / letter of credit no.: |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

| Produkt/product | Bedingungen/terms |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,125x48,00x96,00 Kundenartikel-Nr / customer article no.: | Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms: |

| AB-Pos. ord.-Item. | BNr/Los/Teillos Lot/No./Part | Guss Nr. cast no. | Werkstoff material | Kollo packno. | Gewicht netto weight net | Stk. pcs. |
|-----------------------|---------------------------------|----------------------|-----------------------|------------------|-----------------------------|--------------|
| 04 | 30286/01/00 | 01/0049556/2 | 6061.1 | 6384230007 | 4003,527 lbs | 73 |
| 04 | 30286/01/00 | 01/0049556/2 | 6061.1 | 6384230008 | 4001,323 lbs | 73 |

| Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES) | | | | | | | | | | |
|-------------------------------------------------------------------------------------------------|------------------|------|------|------|------|------|------|------|------|------|
| Guss Nr. / cast no. | AMAG designation | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti |
| 01/0049556/2 | 6061.1 | | | | | | | | | |
| | actual | 0,68 | 0,43 | 0,26 | 0,12 | 0,93 | 0,18 | 0,01 | 0,05 | 0,06 |

| Zugversuch / Tensile test | | | | | | | | | | |
|---------------------------|-------------------|-----------------------|--|--|-------------|----------------|------------|--|--|--|
| BNr/Los Lot/No. | Zustand temper | Richtung direction | | | Rm [ksi] | Rp0.2 [ksi] | A2" [%] | | | |
| 30286/01 | T6 | LT | | | 47,4 | 41,0 | 15 | | | |
| 30286/01 | T6 | LT | | | 47,1 | 40,6 | 14 | | | |
| 30286/01 | T6 | LT | | | 47,1 | 40,6 | 14 | | | |
| 30286/01 | T6 | LT | | | 47,1 | 40,8 | 14 | | | |
| 30286/01 | T6 | LT | | | 47,0 | 40,3 | 16 | | | |
| 30286/01 | T6 | LT | | | 47,0 | 40,3 | 15 | | | |
| 30286/01 | T6 | LT | | | 47,1 | 40,5 | 15 | | | |
| 30286/01 | T6 | LT | | | 47,4 | 40,6 | 15 | | | |
| 30286/01 | T6 | LT | | | 47,9 | 41,0 | 15 | | | |

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - www.amag.at
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.amag.at

DAS
14
9-89
12/07/22

DART AEROSPACE
ALUMINUM SHEET 6061 T6
.1250 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel 17463
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

BL PEC-777693-013

23Jul12

Signed by: _____

Pg 2/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85283529 06 / 9

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2012 04 11

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

| Werkssachverständiger / factory specialist | E-Mail / e-mail |
|-----------------------------------------------|--------------------|
| Josef Klampfer | j.klampfer@amag.at |

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at

THYSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
1200 Nom X 48,000" X 120,000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-77693-002

23Jul12
Pg 1/1

Signed by:

14
12/07/27

产品质量证明书 MILL TEST CERTIFICATE

821998

Contract No.: GLOBAL STAINLESS STEEL INC.
Order No.:
Customer: 康斯柯

品名: COIL ROLLED STAINLESS
Commodity: STEEL SHEET BLANK EDGE

编号: M120302001
Invoice No.:
发行日期: 2012-4-15

DMSSC 江苏大明金属制品有限公司
JANGSU DAINING METAL PRODUCTS CO., LTD
ADD: XINSHIJI TIEJIEYU
ADDRESS: NO. 1114, TONGJIANG ROAD WUXI ZHOD
JANGSU PROVINCE, CHINA
TEL: 510-8585857

| 序号 No. | Product No. | 炉号 Type | 表面加工 Surface Finish | 产品尺寸 Product Size | | | 重量 NET Weight KG | 标准 Specification | 拉伸性能 Tensile Test | | | 硬度 Hardness HRC/HRB | 炉号 HEAT NO. | 炉号 HEAT NO. | 化学成分 Chemical Composition (%) | | | | | | | |
|-----------|-------------|------------|---------------------------|-----------------------|-------------------|--------------------|---------------------------|---------------------|---------------------------------|-------------------------------|---------------|---------------------------|----------------|----------------|----------------------------------|--------|--------|--------|--------|------|-------|---|
| | | | | 厚度 Thickness MM | 宽度 Width MM | 长度 Length MM | | | 屈服强度 R _{0.2} MPa | 抗拉强度 R _m MPa | 延伸率 A % | | | | C | Si | Mn | P | S | NI | Cr | N |
| 1 | P001683200 | 304 | 2B | 0.5 | 1219 | 2438 | 910.04 | ASTM A240 | 275 | 731 | 65 | 167 | QWMA130C | SF28811 | 0.0510 | 0.5490 | 1.8620 | 0.0321 | 0.0057 | 8.02 | 18.26 | 7 |
| 2 | P001683201 | 304 | 2B | 0.5 | 1219 | 3048 | 606.06 | ASTM A240 | 275 | 731 | 65 | 167 | QWMA130C | SF28811 | 0.0510 | 0.5490 | 1.8620 | 0.0321 | 0.0067 | 8.02 | 18.26 | 7 |
| 3 | P001715073 | 304 | 2B | 0.5 | 1219 | 3048 | 606.06 | ASTM A240 | 270 | 731 | 60 | 167 | QWMA130C | SF28811 | 0.0469 | 0.5120 | 1.0540 | 0.0208 | 0.0064 | 8.02 | 18.32 | 7 |
| 4 | P001683219 | 304 | 2B | 1.6 | 1219 | 2438 | 1818.74 | ASTM A240 | 273 | 692 | 62 | 168 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 5 | P001683220 | 304 | 2B | 1.6 | 1219 | 3048 | 1631.40 | ASTM A240 | 273 | 692 | 62 | 168 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 6 | P001683221 | 304 | 2B | 1.5 | 1219 | 3048 | 1631.40 | ASTM A240 | 273 | 692 | 62 | 168 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 7 | P001683222 | 304 | 2B | 2.0 | 1219 | 3048 | 1631.40 | ASTM A240 | 273 | 692 | 62 | 168 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0051 | 8.05 | 18.17 | 7 |
| 8 | P001683223 | 304 | 2B | 3.0 | 1219 | 2438 | 1470.00 | ASTM A240 | 201 | 663 | 61 | 175 | QWMA130C | SF28811 | 0.0504 | 0.4480 | 1.1420 | 0.0343 | 0.0034 | 8.05 | 18.44 | 7 |
| 9 | P001683225 | 304 | 2B | 3.0 | 1219 | 3048 | 1470.00 | ASTM A240 | 201 | 663 | 61 | 175 | QWMA130C | SF28811 | 0.0504 | 0.4480 | 1.1420 | 0.0343 | 0.0034 | 8.05 | 18.44 | 7 |
| 10 | P001705086 | 304 | 2B | 2.0 | 1219 | 2438 | 1470.00 | ASTM A240 | 201 | 663 | 61 | 175 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 11 | P001705121 | 304 | 2B | 2.5 | 1219 | 3048 | 1470.00 | ASTM A240 | 201 | 663 | 61 | 175 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 12 | P001683782 | 304 | 2B | 1.5 | 1219 | 2438 | 1800.46 | ASTM A240 | 267 | 714 | 55 | 174 | QWMA130C | SF30003 | 0.0578 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 13 | P001683786 | 304 | 2B | 1.5 | 1219 | 3048 | 1876.55 | ASTM A240 | 267 | 714 | 55 | 174 | QWMA130C | SF30003 | 0.0578 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 14 | P001683785 | 304 | 2B | 2.0 | 1219 | 2438 | 1993.60 | ASTM A240 | 315 | 647 | 53 | 164 | QWMA130C | SF30003 | 0.0476 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 15 | P001707036 | 304 | 2B | 2.5 | 1219 | 2438 | 1670.30 | ASTM A240 | 267 | 714 | 55 | 174 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |
| 16 | P001707037 | 304 | 2B | 2.5 | 1219 | 2438 | 1670.30 | ASTM A240 | 267 | 714 | 55 | 174 | QWMA130C | SF30003 | 0.0378 | 0.4480 | 1.0270 | 0.0185 | 0.0022 | 8.05 | 18.17 | 7 |

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
50" X 6.00" X 144.0000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PHC-777693-004
23Jul12
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| ORDER NUMBER | ITEM |
|--------------|------|
| 152110 | 6 |

| BILL TO | MANIFEST NUMBER | DATE OF SHIPMENT | CERTIFICATION |
|-------------------------------|-----------------|------------------|--------------------------------|
| ThyssenKrupp Materials NA | 161978 | 6/14/2012 | ASTM-B221-12 StencilContinuous |
| SHIP TO | CUSTOMER PO | SALESPERSON | SPECIFICATION |
| ThyssenKrupp Materials NA PEC | PEC-239616 | David Schroeder | AMS-QQA-200/8-07 |
| Quantity Certified | 1,143 lbs | 27 pcs | DESCRIPTION |
| | | | PL 500X6.000 |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCA

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

| Tests | Lot No. | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-------|-----------|-----------|---------------------------------|----------------------|--------------------|
| 1 | 201210006 | 06/09/12 | 49.1 | 47.0 | 14.5 |
| 2 | 201210006 | 06/09/12 | 50.8 | 48.5 | 15.0 |

12/07/27
14-88
SVC

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others |
|-------------|-------|------|------|------|------|------|------|------|------|-------|------------|
| 060421 | 6061 | 0.74 | 0.37 | 0.33 | 0.10 | 0.90 | 0.09 | 0.08 | 0.02 | 97.37 | Each Total |
| | | | | | | | | | | 0.05 | 0.15 |

Melt Source:
United States of America

Print Date: 6/14/2012

Calvin J. Wilgous, Director of Quality & Technical Services

REV. 9/23/11 - JMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511

1.250" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-007

23Jul12

Pg 1/2

Signed by: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

| | | | | | |
|------------------------------------------------------------------------------------------------|-------------------------|------------------------------------|------------------------------------------------------------------------------------------------|-----------------------------------------|----------------------|
| CUSTOMER PO NUMBER: PEC-240344-2 | | CUSTOMER PART NUMBER: ALSQ00100 | | PRODUCT DESCRIPTION: 1.250 SC SQ BAR | |
| KAISER ORDER NUMBER: 623482 | LINE ITEM: 002 | SHIP DATE: 07/06/2012 | KAISER LOT NUMBER: Z00240017 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 1058.000 LB | QUANTITY: 48.000 PCS | B/L NUMBER: 603828 | DIAM/DAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00240017 | 0001 | 1 | 52.8 | 50.5 | 16.6 | RE 93 | N/A | N/A |
| Z00240017 | 0001 | 2 | 51.6 | 49.0 | 17.8 | RE 93 | N/A | N/A |
| Z00240017 | 0001 | 3 | 51.9 | 49.4 | 17.5 | RE 94 | N/A | N/A |
| Z00240017 | 0001 | 4 | 52.9 | 50.7 | 16.2 | RE 93 | N/A | N/A |
| Z00240017 | 0001 | 5 | 52.5 | 50.1 | 17.9 | RE 94 | N/A | N/A |
| Z00240017 | 0001 | 6 | 51.4 | 49.0 | 17.7 | RE 94 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 101758 | .67 | .26 | .24 | .09 | .92 | .09 | .02 | .03 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

UAS
14
9-89 *12/07/27*

Plant Serial: C0050003
Kaiser Order Number: 623482
Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511

1.250" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-007

23Jul12

Signed by: _____

Pg 2/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

Plant Serial: 00050003
Kaiser Order Number: 623482
Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511
3.50" DIA X 144.000"
PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-77693-011

23Jul12
Pg 1/2

Signed by:

Sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoiced To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

Certified Inspection Report

| Sales Order Number | Line No. | Customer PO | Cert Number | Page |
|--------------------|----------|----------------|--------------------|-----------------|
| 1100483665 | 1 | PEC-240110-001 | SAPA591092 | 1 of 2 |
| | | | Cert Creation Date | Cert Print Date |
| | | | 25-JUN-12 | 25-JUN-12 |

| Quantity Shipped | Unit | Date Shipped | Item Description | Specification |
|-------------------|------|--------------|-------------------------------------------------------|--------------------------------------------------------------------------------------------|
| 1900 | LB | 25-JUN-12 | Barred ACC-U-ROD 3.500 DIA +/- .012 SECT 500328 | ASTM B221 REV 12 AMS-QQ-A-2008 REV ASME SB221 REV 09 UNSA96061 REV SAD1464 REV |
| 339465 | | | Item No. 603305626 | W/F 11.314 F1 CS 3.5 |
| Delivery Id | | | Item No. Rev | 6061-T6511H |
| 4330967 | | | | Marking CONTINUOUS |
| Customer Part No. | | | | |
| 3.SER+ | | | | |

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Title

William T. Martin, III

William Martin III

25-JUN-12

Tech/Quality Manager

Legal Statement
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

| Quantity per Lot / Packages | Package Number | Lot Number | Quantity | UOM | Weight |
|-----------------------------|----------------|------------|----------|-----|-----------|
| | | | | | Gross Net |
| | G12-PKG1711554 | 21112151 | 7 | PCS | 936 930 |
| | G12-PKG1711554 | 21112151 | | | |
| | G12-PKG1711554 | 21112151 | | | |
| | G12-PKG1711558 | 21112151 | 7 | PCS | 936 930 |

Composition Limits

DAI AEROSPACE

PO/Rel 17463

Signed by:

BL PEC-777693-011

23Jul12
Pg 2/2

**Sapa Industrial Extrusions
53 POTTSVILLE STREET**

CRESSONA, PA
17929-0187

Certified Inspection Report

| | Si | | Fe | | Ca | | Mn | | Mg | | Cr | | Al | |
|-------|------|------|-----|------|------|------|-------------|------|--------------|------|------|------|-----|------|
| | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max |
| Alloy | 0.40 | 0.80 | — | 0.70 | 0.15 | 0.40 | — | 0.15 | 0.80 | 1.20 | 0.04 | 0.35 | — | 0.25 |
| 6061 | Ti | | Hf | | Pb | | Oxygen Each | | Oxygen Total | | | | | |
| | Min | Max | Min | Max | Min | Max | Min | Max | Min | Max | | | | |
| Alloy | — | — | — | — | — | — | — | — | — | — | | | | |
| 6061 | — | 0.15 | — | 0.05 | — | 0.05 | — | 0.05 | — | 0.15 | | | | |

Composition Results

| Heat / Count | Si | Fe | Ca | Mg | Mn | Cr | Zn | Al | Pb | Other Metals | Other Total |
|--------------|------|------|------|------|------|------|------|------|----|--------------|-------------|
| 4028259 | 0.69 | 0.30 | 0.31 | 0.10 | 0.87 | 0.13 | 0.04 | 0.02 | — | — | — |

Mechanical Property - Test Limits

| | TYS-TPM | URS-L | TYS-L | EL-AB Long |
|----------|-------------|-----------|----------|------------|
| | COM | KSI | KSI | PCT |
| Tailhook | Los Angeles | # of hits | MILY Pct | MILY Pct |
| 765TH | 211251 | 2 | 51.4 | 58.3 |
| | | | 48.3 | 50.3 |
| | | | | 12.5 |
| | | | | 13.9 |

Cert Notes

Products manufactured with a T0511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Mill Finish Alluys produced at Sigma Extrusions comply with 0.4% Maximum Lead per KOHS, with the exception in 0.02 and 0.03.

In accordance with EN 10204 Inspection Certificate Type 3.1

Mailed in the USA or Other Qualified Countries as Defined by DFARS 22.872.1.

Made in USA

DAS
14
9-89

12/07/27

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.750" X 1.50" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-005

23Jul12

Pg 1/2

Signed by: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

| | | | | | |
|------------------------------------------------------------------------------------------------|-------------------------|-------------------------------------|------------------------------------------------------------------------------------------------|--------------------------------------------------|----------------------|
| CUSTOMER PO NUMBER: PEC-239300-1 | | CUSTOMER PART NUMBER: ALREC00806 | | PRODUCT DESCRIPTION: .750 X 1.500 SC RECT BAR | |
| KAISER ORDER NUMBER: 621011 | LINE ITEM: 001 | SHIP DATE: 05/25/2012 | KAISER LOT NUMBER: HK079 712 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 508.000 LB | QUANTITY: 32.000 PCS | B/L NUMBER: 603528 | DIAM/DAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| HK079 712 | 0001 | 0001 | 43.0 | 41.6 | 19.4 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0002 | 43.1 | 38.1 | 20.5 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0003 | 43.0 | 41.6 | 20.8 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0004 | 46.7 | 39.3 | 20.3 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0005 | 47.4 | 43.3 | 18.0 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0006 | 47.8 | 40.0 | 18.0 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0007 | 43.0 | 42.9 | 18.6 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0008 | 43.0 | 41.9 | 18.3 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0009 | 46.9 | 41.3 | 19.4 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0010 | 47.9 | 40.1 | 19.8 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0011 | 46.9 | 38.6 | 15.9 | RE 97 | N/A | N/A |
| HK079 712 | 0001 | 0012 | 43.1 | 44.4 | 19.7 | RE 96 | N/A | N/A |
| HK079 712 | 0001 | 0013 | 43.0 | 42.2 | 21.7 | RE 96 | N/A | N/A |
| HK079 712 | 0001 | 0014 | 47.0 | 42.1 | 18.7 | RE 96 | N/A | N/A |
| HK079 712 | 0001 | 0015 | 47.5 | 39.4 | 17.6 | RE 96 | N/A | N/A |
| HK079 712 | 0001 | 0016 | 43.4 | 40.4 | 15.1 | RE 96 | N/A | N/A |
| HK079 712 | 0001 | 0017 | 43.0 | 41.9 | 19.5 | RE 95 | N/A | N/A |
| HK079 712 | 0001 | 0018 | 43.1 | 43.1 | 17.6 | RE 95 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| A32603 | .68 | .32 | .24 | .05 | .98 | .11 | .06 | .01 | .00 | .00 | .00 | .00 | .01 |
| A32602 | .69 | .32 | .23 | .05 | .95 | .10 | .04 | .02 | .00 | .00 | .00 | .00 | .00 |
| A32601 | .70 | .30 | .24 | .06 | .97 | .11 | .05 | .02 | .00 | .00 | .00 | .00 | .00 |

Applicable Requirements:

14 12/07/12
9-89

Plant Serial: 00045426

Kaiser Order Number: 621011

Line Item: 001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.750" X 1.50" X 144.0000"

PART NO.

PO/Rel 17463

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-005

23Jul12

Pg 2/2

Signed by: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also
conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE, CA) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

UAS
14
2-89 12/07/27

Plant Serial: 00045426
Kaiser Order Number: 621011
Line Item: 001

THYSSENKRUPP MATERIALS NA

PO/Rel 17463

Certificate of Mill Test Results

BL PEC-777693-009

23Jul12
Pg 1/1

DART AEROSPACE
ALUMINUM PLAT BAR 6061-T6S11
2.00" x 2.50" x 144.0000"
PART NO. OFFERING*****

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST REPORT

BILL TO
THYSSENKRUPP MATERIALS NA
SHIP TO
THYSSENKRUPP MATERIALS NA
SO DESCRIPTION
2"x2.5" FB

Part Code:
1
CUSTOMER PO
PEC-239512
CUSTOMER PART NUMBER
DATE OF SHIPMENT
0.02
S
23922
ALLOY
6061
TEMPER
T6511
SALESMAN
FORBES DODWELL
PART DESCRIPTION

EXTRUDEX ORDER NO.
146935 - 4
MANIFEST NO.
270266
MADE IN CANADA
CERTIFICATION
MILL TEST ASTM B221

Mechanical Properties

| Lot | Alloy | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|------|-------|-----------|---------------------------------|----------------------|--------------------|------------------|--------------|
| A.11 | 6061 | Jul/13/12 | 45.2 | 42.4 | 13.30 | 89.3, 89.0, 89.8 | |

Chemical Composition

| Cast Number | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Al | Ga | V | B | Zr | Bi | Pb | Sn | Sr | Ca | Al | Other |
|-----------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|
| A.11 C7331164 6061 | 0.61 | 0.18 | 0.19 | 0.01 | 0.86 | 0.06 | 0.00 | 0.01 | 0.01 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |

David Natale
Quality Control Manager

12/07/27

148

1 - CUSTOMER COPY

MILL TEST REPORT

DART AEROSPACE

PO/Rel 17463

BL PEC-777693-012

23Jul12

ALUMINUM SHEET 6061 T6

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____ Pg 1/2

.0810 Nom X 48.0000" X 144.0000"
PART NO.



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85289222 02 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 02 15

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

| | |
|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|
| Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON | Bestell Nr. / order no.: PEC-236262 Datum / date: 2012 01 19 |
| | Auftragsbest. Nr. / order confirm. no.: 636296 Datum / date: 2012 01 20 |
| Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON | Lieferschein Nr. / delivery note: 85289222 Datum / date: 2012 02 29 |
| | Akkreditiv Nr. / letter of credit no.: |
| Endkunde, Bestell-Nr. / Your cust., ord. no.: | |

| Produkt/product | Bedingungen/terms |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,080x48,00x144,00 Kundenartikel-Nr / customer article no.: | Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms: |

| AB-Pos. ord.-item. | BNr/Los/Tellos Lot/No./Part | Guss Nr. cast no. | Werkstoff material | Kollo: packno. | Gewicht netto weight net | Stk. pcs. |
|-----------------------|--------------------------------|----------------------|-----------------------|-------------------|-----------------------------|--------------|
| 02 | 25872/01/00 | 01/0047294/1 | 6061.1 | 6362960002 | 4029,982 lbs | 77 |

| Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES) | | | | | | | | | | | |
|-------------------------------------------------------------------------------------------------|------------------|------|------|------|------|------|------|------|------|------|--|
| Guss Nr. / cast no. | AMAG designation | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | |
| 01/0047294/1 | 6061.1 actual | 0,65 | 0,48 | 0,23 | 0,11 | 0,91 | 0,18 | 0,01 | 0,04 | 0,06 | |

| Zugversuch / Tensile test | | | | | | | | | | |
|---------------------------|-------------------|-----------------------|--|--|-------------|----------------|------------|--|--|--|
| BNr/Los Lot/No. | Zustand temper | Richtung direction | | | Rm [ksi] | Rp0.2 [ksi] | A2" [%] | | | |
| 25872/01 | T6 | LT | | | 47,0 | 39,2 | 16 | | | |
| 25872/01 | T6 | LT | | | 47,1 | 39,2 | 15 | | | |
| 25872/01 | T6 | LT | | | 47,3 | 39,3 | 15 | | | |
| 25872/01 | T6 | LT | | | 47,0 | 39,2 | 16 | | | |
| 25872/01 | T6 | LT | | | 46,8 | 39,0 | 16 | | | |
| 25872/01 | T6 | LT | | | 46,7 | 38,9 | 15 | | | |
| 25872/01 | T6 | LT | | | 46,7 | 38,9 | 15 | | | |
| 25872/01 | T6 | LT | | | 46,8 | 39,0 | 16 | | | |
| 25872/01 | T6 | LT | | | 46,6 | 38,7 | 15 | | | |

Das
14
289 12/07/27

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85289222 02 / 7

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2012 02 15

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
 We hereby certify that the material described above has been tested and complies with the terms of the order contract.

| | |
|-------------------------------------------------------|------------------------|
| Werkssachverständiger / factory specialist | E-Mail / e-mail |
| Josef Klampfer | j.klampfer@amag.at |

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
 Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 1 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|----------|------------------------------------------------|------------------------|-------------------------------------------------------------------------------------------------------------------------|----------------------------------|-------------|------------|-------------------|
| 3 | M303B1.000X1.000 <i>050</i> | 303 BAR 1" X 1" | 7/25/12 Yes | <i>12.00</i> f <i>12.7</i> | Yours ppd | \$13.7500 | \$165.00 |
| | | Special Inst: | MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE | | | | |
| 4 | M304B0.500X2.500 <i>050</i> | 304 BAR .500 x 2.5" | 7/25/12 Yes | 24.00 f | Yours ppd | \$12.9083 | \$309.80 |
| | | Special Inst: | AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE) | | | | |
| 5 | M304B0.625X3.000 <i>050</i> | 304 BAR .625 X 3.00 | 7/25/12 Yes | 12.00 f | Yours ppd | \$20.2500 | \$243.00 |

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 7/17/12

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Page Number 2 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst: AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
AS PER ASTM A276 OR ASTM A240

(NOTE: AISI 303 NOT ACCEPTABLE)

| | | | | | | | | |
|---|------------------|---------------------|----------------|----------------|----------------------|----------|------------|---|
| 6 | M304S11GA 000 | 304/316 0.125 Sheet | 7/23/12 Yes | ✓ 280.00 sf | Yours ppd 6/27/12 | \$9.0193 | \$2,525.40 | 1 |
|---|------------------|---------------------|----------------|----------------|----------------------|----------|------------|---|

Special Inst: MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

| | | | | | | | | |
|---|-----------------------------|-------------------------|----------------|--------------|----------------------|----------|---------|--|
| 7 | M6061T6B0.500X01.250 010 | 6061-T6 Bar .500 x 1.25 | 7/23/12 Yes | ✓ 24.00 f | Yours ppd 6/27/12 | \$1.5750 | \$37.80 | |
|---|-----------------------------|-------------------------|----------------|--------------|----------------------|----------|---------|--|

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

| | | | | | | | | |
|---|-----------------------------|-------------------------|----------------|--------------|----------------------|----------|----------|--|
| 8 | M6061T6B0.500X06.000 004 | 6061-T6 Bar .500 x 6.00 | 7/23/12 Yes | ✓ 24.00 f | Yours ppd 6/27/12 | \$7.1667 | \$172.00 | |
|---|-----------------------------|-------------------------|----------------|--------------|----------------------|----------|----------|--|

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 3 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9 M6061T6B0.750X01.500

003

6061-T6 Bar .750 X 1.50

7/23/12

Yes

✓ 24.00 Yours ppd

f

\$2.6667

\$64.00

6/12/12/12

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

10 M6061T6B1.000X04.000

004

6061-T6 Bar 1.00 x 4.00

7/23/12

Yes

✓ 24.00 Yours ppd

f

\$9.4167

\$226.00

6/12/12/12

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

11 M6061T6B1.250X01.250

003

6061-T6 Bar 1.25 x 1.25

7/23/12

Yes

✓ 12.00 Yours ppd

f

\$3.6667

\$44.00

6/12/12/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 4 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

12

M6061T6B1.500X02.000

6061-T6 Bar 1.50 x 2.00

7/23/12

Yes

12.00

Yours ppd

\$7.0000

\$84.00

010

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

13

M6061T6B2.000X02.250

6061-T6 Bar 2.00 x 2.25

7/23/12

Yes

12.00

Yours ppd

\$11.8333

\$142.00

009

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

14

M6061T6R1.000

ROUND BAR 1.00"

7/23/12

Yes

24.00

Yours ppd

\$1.8333

\$44.00

d3

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
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PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

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Page Number 5 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
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TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

15 M6061T6R3.500 6061 RD bar 3.50

7/23/12

Yes

12.00 Yours ppd

\$23.5000

\$282.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

16 M6061T6S.032 6061-T6 Sheet 0.032"

7/23/12

Yes

96.00 Yours ppd

\$1.9792

\$190.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

17 M6061T6S.080 6061-T6 .080 Sheet

7/23/12

Yes

96.00 Yours ppd

\$3.1042

\$298.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 6 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

| | | | | | | | |
|----|--------------|--------------------|---------|-------|-----------|----------|----------|
| 18 | M6061T6S.125 | 6061-T6 .125 Sheet | 7/23/12 | 64.00 | Yours ppd | \$4.8438 | \$310.00 |
| | | | Yes | \$f | | | |

021

1012/1/26

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

| | | | | | | | |
|----|----------------------|--------------------------|---------|------|-----------|-----------|----------|
| 19 | M7075T73B2.500X03.25 | 7075-T73 Bar 2.50 x 3.25 | 7/23/12 | 6.00 | Yours ppd | \$49.6667 | \$298.00 |
| | | | Yes | f | | | |

008

Special Inst:

7075-T73 (OR 7075-
T7351/T73510/T73511) BAR PER ASM-
QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS
4124) OR AMS-QQ-A-250/12 (AMS 4078)

PO Total:

\$5,435.00

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12